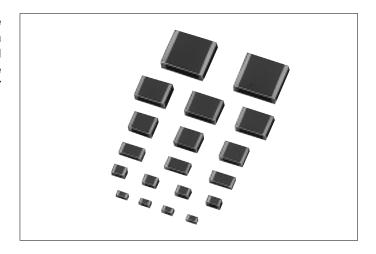
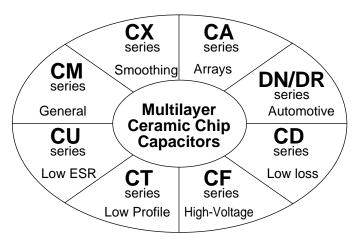


Kyocera's series of Multilayer Ceramic Chip Capacitors are designed to meet a wide variety of needs. We offer a complete range of products for both general and specialized applications, including the general-purpose CM series, the high-voltage CF series, the low profile CT series, and the DN series for automotive uses.

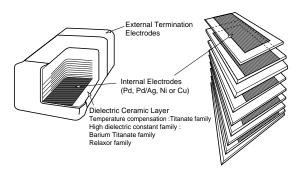
Features

- We maintain factories worldwide in order to supply our global customer bases quickly and efficiently and to maintain our reputation as the highest-volume producer in the industry.
- All our products are highly reliable due to their monolithic structure of high-purity and superfine uniform ceramics and their integral internal electrodes.
- By combining superior manufacturing technology and materials with high dielectric constants, we produce extremely compact components with exceptional specifications.
- Our stringent quality control in every phase of production from material procurement to shipping ensures consistent manufacturing and superb quality.
- Kyocera components are available in a wide choice of dimensions, temperature characteristics, rated voltages, and terminations to meet specific configurational requirements.

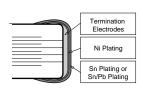




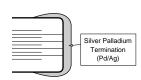
Structure



Nickel Barrier Termination Products



Silver Palladium Termination Products



Tape and Reel



Bulk Cassette



Please contact your local AVX sales office or distributor for specifications not covered in this catalog.

Our products are continually being improved. As a result, the capacitance range of each series is subject to change without notice. Please contact an AVX sales representative to confirm compatibility with your application.





Kyocera Ceramic Chip Capacitors are available for different applications as classified below:

Series	Dieletric Options	Typical Applications	Features	Terminations	Available Size (EIA)
СМ	COG (NP0) X5R X7R Y5V NTC*	General Purpose	Wide Cap Range	Nickel Barrier	0201, 0402, 0603 0805, 1206, 1210 1812, 2220
CF	COG (NP0) X7R	High Voltage & Power Circuits	High Voltage 500VDC, 630VDC 1000VDC, 2000VDC 3000VDC, 4000VDC	Nickel Barrier	1206, 1210, 1808 1812, 2208, 2220
ст	COG (NP0) X5R X7R Y5V	PLCC (Decoupling)	Low Profile	Nickel Barrier	0402, 0805 1206, 1210
*DN/DR	C0G (NP0) U (750) X7R, X8R	Automotive	Thermal shock Resistivity High Reliability	Nickel Barrier	0603, 0805, 1206
CD	X5R	PDP PBX Inverters	Low Loss Excellent DC bias	Nickel Barrier	1206, 1210 1812, 2220
CU	C0G (NP0)	RF Circuit	Low ESR	Nickel Barrier	0402, 0603
CA	COG (NP0) X7R Y5V	Digital Signal Pass line	Reduction in Placing Costs	Nickel Barrier	0508, 0612
сх	Y5U	Power Supply Circuit	Smoothing	Nickel Barrier	1210, 1812 2220

^{*} NTC: Negative Temperature coefficient types are available on request.

^{*} DN, CX Series: Silver Palladium termination is available on request.



KYOCERA PART NUME	BER:	СМ	21	X7R	104	K	50	Α	Т
SERIES CODE ——									
CM = General Purpose CF = High Voltage CT = Low Profile DN/DR = Automotive	CA = Capacitor Arrays CD = Low Loss CU = Low ESR CX = Smoothing								
SIZE CODE —									
SIZE EIA (EIAJ) 03 = 0201 (0603) 05 = 0402 (1005) 105 = 0603 (1608) F12 = 0508 (1220) F13 = 0612 (1632)	SIZE EIA (EIAJ) 21 = 0805 (2012) 316 = 1206 (3216) 32 = 1210 (3225) 42 = 1808 (4520) 43 = 1812 (4532)	SIZE EIA (EIAJ) 52 = 2208 (5720) 55 = 2220 (5750)							
DIELECTRIC CODE —									
CODE EIA CODE CG = C0G (NPO) X5R = X5R X7R = X7R X8R = X8R Y5V = Y5V Y5U = Y5U Negative dielectric types are available.	ailable on request.								
CAPACITANCE CODE									
Capacitance expressed in pF. 2 number of zeros. For Values < $10pF$, Letter R der eg. $100000pF = 104$ $0.1\mu F = 104$ $4700pF = 472$ $1.5pF = 1R5$ $0.5pF = R50$									
TOLERANCE CODE -									
$B = \pm 0.1 pF$ $F = \pm 1\%$ $C = \pm 0.25 pF$ $G = \pm 2\%$ $D = \pm 0.5 pF$ $J = \pm 5\%$	$K = \pm 10\%$ $M = \pm 20\%$ Z = -20 to +80%								
VOLTAGE CODE —									
10 = 10VDC 200 = 16 = 16VDC 250 = 25 = 25VDC 500 =	100VDC 1000 = 1000\\ 200VDC 2000 = 2000\\ 250VDC 3000 = 3000\\ 500VDC 4000 = 4000\\ 630VDC	VDC VDC							
TERMINATION CODE -									
A = Nickel Barrier B = Silver Palladium (*option)	C = Silver (*option)								
PACKAGING CODE —									
B = Bulk C = Bulk Cassette T = 7" Reel Taping & 4mm C L = 13" Reel Taping & 4mm C H = 7" Reel Taping & 2mm C N = 13" Reel Taping & 2mm C	Cavity pitch Cavity pitch								



High Dielectric Constant

EIA Dielectric	Temperature Range	∆Cmax
X5R	–55 to 85°C	
X7R	–55 to 125°C	±15%
X8R	–55 to 150°C	
Y5U	−30 to 85°C	+22 to -56%
Y5V	−30 to 85°C	+22 to -82%

Temperature Compensation Type

Electric Code Value (pF)	1B/C0G	P∆ N150	R∆ N220	S∆ N330	T∆ N470	U∆ N750	SL +350 to -1000
0.5-2.7	CK	PK	RK	SK	TK	UK	SL
3.0-3.9	Cl	PJ	RJ	SJ	TJ	UJ	SL
4.0-9.0	СН	PH	RH	SH	TH	UJ	SL
≥10	CG	PH	RH	SH	TH	UJ	SL

 $K=\pm250ppm/^{\circ}C,\,J=\pm120ppm/^{\circ}C,\,H=\pm60ppm/^{\circ}C,\,G=\pm30ppm/^{\circ}C$

e.g. CG = 0 ± 30 ppm/°C, PH = -150 ± 60 ppm/°C

Note: All parts will be marked as "CG" but will conform to the above table.

Available Tolerances

Dielectric materials, capacitance values and tolerances are available in the following combinations only:

EIA Dielectric	Standard Tolerance	Capacitance
	*3 C=±0.25pF	≤5pF
	*5 D=±0.50pF	*2 <10pF
COG NTC *1	*4 J=±5%	>40=F
NI O	K=±10%	≥10pF
	M=±20%	E12 Series
X5R	*6 K=±10%	F0.0 :
X7R	M=±20%	E6 Series
VEIL	M=±20%	F0.0 :
Y5U	Z=-20% to +80%	E3 Series
Y5V	Z=-20% to +80%	E3 Series

Note:

E Standard Number

E3	E6	E12	E24 (C	ption)					
	1.0	1.0	1.0	1.1					
1.0	1.0	1.2	1.2	1.3					
1.0	1.5	1.5	1.5	1.6					
	1.5	1.8	1.8	2.0					
	2.2	2.2	2.2	2.4					
2.2	2.2	2.7	2.7	2.2 2.4 2.7 3.0 3.3 3.6					
2.2	3.3	3.3	3.3	2.0 2.4 3.0 3.6 4.3 5.1					
	3.3	3.9							
	4.7	4.7	4.7	5.1					
4.7	4.7	5.6	5.6	6.2					
4.7	6.8	6.8	6.8	7.5					
	0.0	8.2	8.2	9.1					

^{*1} NTC : Negative Temperature Compensation types are available on request as shown on product pages.

^{*2} Nominal values below 10pF are available in the standard values of 0.5pF, 1.0pF, 1.5pF, 2.0pF, 3.0pF, 4.0pF, 5.0pF, 6.0pF, 7.0pF, 8.0pF, 9.0pF, 10pF.

^{*3} B = ± 0.1 pF is available for 5pF and below on request.

^{*4} F = $\pm 1\%$ or G = $\pm 2\%$ is available for C >10pF on request.

^{*5} C = ± 0.25 pF is available for values 5pF< C < 10pF on request.

^{*6} J = \pm 5% for X7R(X5R) is available on request.



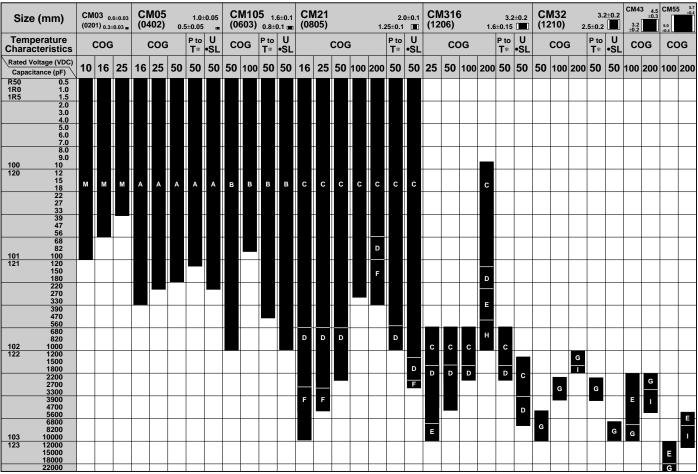
Features

Application

We offer a diverse product line ranging from ultra-compact (0.6×0.3 mm) to large (5.7×5.0 mm) components configured for a variety of temperature characteristics, rated voltages, and packages. We offer the choice and flexibility for almost any applications.

This standard type is ideal for use in a wide range of applications, from commercial to industrial equipment.

Temperature Compensation Dielectrics



E12 series:Standard, E24 series:Option P TΔ:Option

Size	CM03	CM05	CM105		CM21, CM316, CM32									
Thickness	M	Α	В	C	D	E	F	G	H		Ο	V		
(mm)	0.3±0.03	0.5±0.05	0.8±0.1	0.6±0.1	0.85±0.1	1.15±0.1	1.25±0.1	1.4max	1.6 max	1.6±0.15	2.0±0.2	2.5±0.2		
Taping(178 dia reel)	15kp(P8)	10kp(P8)	4kp(P8)	4kp(P8)	4kp(P8)	3kp(E8)	3kp(E8)	3kp(E8)	2.5kp(E8)	2.5kp(E8)	2kp(E8)	1kp(E8)		
Taping(330 dia reel)		50kp(P8)	10kp(P8)	10kp(P8)	10kp(P8)	10kp(E8)	10kp(E8)	10kp(E8)	5kp(E8)	5kp(E8)	5kp(E8)			

Size		CM43, CM55												
Thickness	E	G		J	0	K	V							
(mm)	1.15±0.1	1.4max	1.6±0.15	2.0max	2.0±0.2	2.5max	2.5±0.2							
Taping(178 dia reel)	1.5kp(E12)	*1 1.5kp(E12)	1kp(E12)	1kp(E12)	1kp(E12)	0.5kp(E12)	0.5kp(E12)							
Taping(330 dia reel)														

Note: P8 = 8mm width paper tape

E8 = 8mm width plastic tape

E12 = 12mm width plastic tape

*1 1kp for CM55

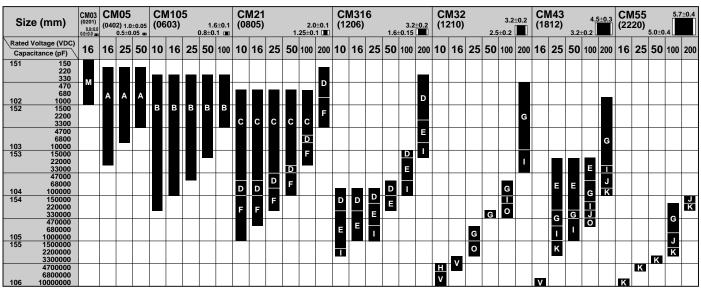


X5R Dielectric

Siz	e (mm)	CM0 (0201	3 0.0±0.0 0.0±0.0 æ	CM (040	05 (2)	1 0.5	1.0±0.05 ±0.05 m	CM1 (0603	05 3)			1.6±0.1 :0.1 = □	CM2 (080				2.0±0.1 0.1 ■				1.6±0.1		CM3 (121	32 0) _{2.5±}	3.2±0.2 0.2	CM43 (1812) 3.2±0	4.5±0.3
	Voltage (VDC)	10	16	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50	10	16	25	10	25
151	150 220 330																										
102	470 680 1000	М	М	Α	A	А	А																				
152	1500 2200 3300							В	В	В	В	В	С	С	С	С	С										
103	4700 6800 10000																										
103 153	15000 22000 33000																D										
104	47000 68000 100000												D	D	D	D	F					D					
104 154	150000 220000 330000							*	*				F	F	F	F		D	D	D	D F	Е					
105 155	470000 680000 1000000							* * *	*									E	Е	Е					G		
155	1500000 2200000 3300000												*						H						0		
106	4700000 6800000 10000000												*					*					О	V	V		V
156	15000000 22000000																									0	

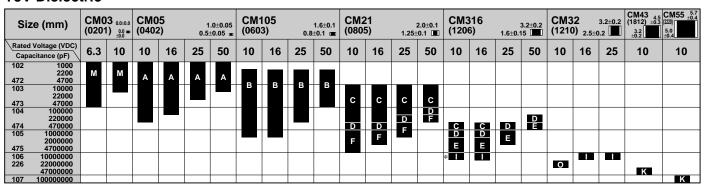
X5R E6 series : Standard, E12 series : Option

X7R Dielectric



X7R E6 series : Standard, E12 series : Option

Y5V Dielectric

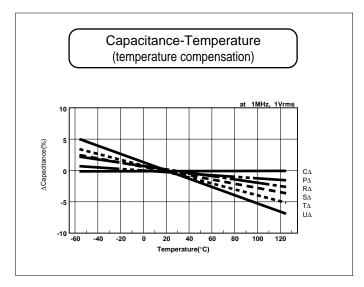


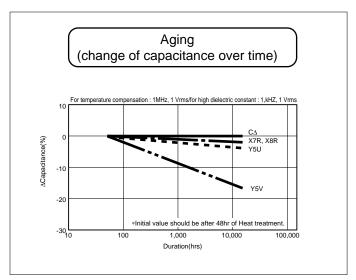
Y5V E3 series : Standard, E6 series : Option

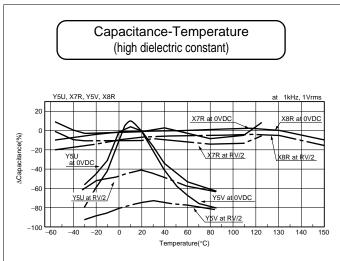
^{*} Dimentional tolerances (L, W, T) is ±0.15mm for 105X5R334 to 105, 21X5R335 to 475. ±0.2mm for 316X5R685 to106

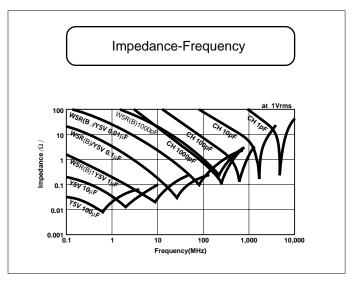
^{*} Tolerance (W, T) for CM316Y5V106 is ±0.20mm.

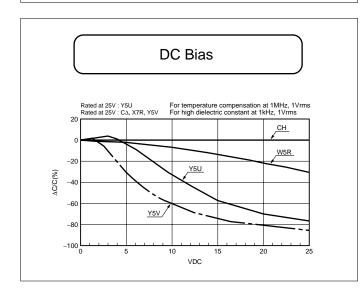


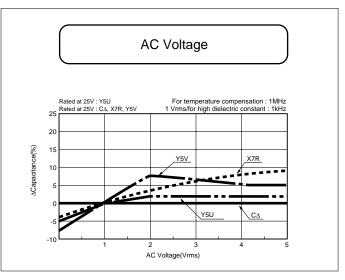












Please verify individual characteristics at the design stage to ensure total suitability



Test conditions and Specification for Temperature Compensation type(C* to U* • SL characteristics)

Tes	t Items	Specification (C: nominal capacitance)	Test Conditions
Capacitance	e Value	Within tolerance	C≤1000pF 1MHz±10% 0.5 to
Q		C≥30pF: Q≥1000 C<30pF: Q≥400+20C	C>1000pF 1kHz±10% 5Vrms
Insulation re	esistance (IR)	10,000MΩ or 500MΩ•μF min, whichever is less	Measured after the rated voltage is applied for one minute at normal room temperature and humidity. (*5)
Dielectric R	esistance	No problem observed	(*1) Apply 3 times of the rated voltage for 1 to 5 seconds
Appearance	•	No problem observed	Microscope(10×magnification)
Termination	strength *2	No problem observed	Apply a sideward force of 500g(5N) to a PCB-mounted sample.
Bending str	ength *2	No mechanical damage at 1mm bent	Glass epoxy PCB (t=1.6mm); fulcrum Spacing: 90mm; for 10 seconds.
Vibration	Appearance	No significant change is detected.	Vibration frequency: 10 to 55(Hz)
test	ΔC	Within tolerance	Amplitude: 1.5mm Sweeping condition: 10→55→10Hz/min
	Q	C≥30pF: Q≥1000 C<30pF: Q≥400+20C	In X, Y and Z directions: 2 hours each Total 6 hours
Soldering heat	Appearance	No significant change is detected.	Soak the sample in 270°C±5°C solder for 10±0.5seconds(*3)
resistance	ΔC	±2.5% or ±0.25pF max, whichever is larger.	and place in a room at normal temperature
	Q	C≥30pF: Q≥1000 C<30pF: Q≥400+20C	and humidity; measure after 24±2hours. (Preheating Conditions)
	IR	10,000MΩ or 500MΩ•μF min, whichever is smaller	Order Temperature Time 1 80 to 100°C 2minutes
Withstand voltage		Resists without problem	2 150 to 200°C 2minutes
Solderabilit	v	Ni/Br termination: 90% min	Soak the sample in 230°C±5°C
		Ag/Pd termination: 75% min	Sn62 solder for 4±1second
Temperature cycle *4	Appearance	No significant change is detected.	(Cycle) Normal room temperature (3min)→
	ΔC	±2.5% or ±0.25pF max, whichever is larger.	Lowest operation temperature (30min)→
	Q	C≥30pF: Q≥1000 C<30pF: Q≥400+20C	Normal room temperature (3min)→ Highest operation temperature (30min)→
	IR	10,000MΩ or 500MΩ•μF min, whichever is samller	After five cycles(*4), measure after
	Withstand voltage	Resists without problem	24±2hours.
Humidity	Appearance	No significant change is detected.	Measure the test sample after storing it
test *6	ΔC	±7.5% or ±0.75pF max, whichever is larger.	24±2hours at a temperature of 40°C±2°C and a relative humidity of 90-95% Rh.
	Q	C≥30pF: Q≥200 C<30pF: Q≥100+10C/3	for 500+24/–0hours.
	IR	500MΩ or 25MΩ•μF min, whichever is smaller	
High-	Appearance	No significant change is detected.	After applying(*1) twice of the rated voltage
temperature with loading	ΔC	±3% or ±0.3pF max, whichever is larger.	at a temperature of 125±3 for 1000+48/–0hours, measure the sample
oading	Q	C≥30pF: Q≥350 10pF≤C<30pF: Q≥275+5C/2 C<10pF: Q≥200+10C	after storing 24±2hours.
	IR	1,000MΩ or 50MΩ•μF min, whichever is smaller	
		<u> </u>	

^{*1} For the CF series, use 1.5 times when the rated voltage is 500V; use a 1.2 times when the rated voltage exceeds 1000V. The charge and discharge current of the capacitor must not exceed 50mA.

^{*2} Except CT series

^{*3 3±0.5} seconds for Silver Palladium terminations.

^{4 1000} cycles for Nickel Barrier termination DN series. (Alumina Substrate)

^{*5} For the CF series over 1000V, apply 500V for 1minute at normal room temperature and humidity.

^{*6} Exclude capacitors with rated voltage of over 200V.





Test conditions and Specification for High Dielectric Type (X5R, X7R, Y5V & Y5U)

Tes	t Items		Specification		т	est Condition			
		X7R/X5R	Y5U	Y5V	Do previous tre				
Capacitance	e Value	Within tolerance			Capacitance		Vol		
tanδ(%)		2.5%max, 3.5%max(*2) 0.4%max(*13), 5.0%max(*3)	5.0%max(*12)	5.0%max, 7.0%max(*14) 9.0%max(*4), 12.5%max(*5)	C≤10μF C>10μF	1kHz±10% 120Hz±10%	1.0±0.1Vrms 0.5±0.1Vrms		
Insulation re	esistance (IR)	10,000MΩ or 500MΩ	•μF max, whichever i	s less	Measured after the rat normal room temp	ated voltage is app perature and humid	lied for 2minutes ity. (*11)		
Dielectric R	esistance *1	No problem observed	o problem observed (*1) Apply 2.5 times of the rated voltage						
Appearance	•	No problem observed	t		Microscope(10>	<magnification< td=""><td>)</td></magnification<>)		
Termination	strength *6	No problem observed	d	Apply a sideward for sample.	ce of 500g(5N) to a	a PCB-mounted			
Bending str	ength test *6	No problem observed	d at 1mm bent	Glass epoxy PCB (t= Spacing: 90mm; for					
Vibration	Appearance	No significant change	e is detected.	Vibration freque Amplitude: 1.5r	•	Hz)			
test	ΔC	Within tolerance			Sweeping cond In X, Y and Z d	lition: 10→55–	→10Hz/min		
	tanδ(%)	Satisfies the initial va	llue.		2 hours each To				
Soldering heat	Appearance	No significant change	e is detected.		Do previous tre Soak the samp		С		
resistance	ΔC	Within ±7.5%	Within ±20%	Within ±20%	solder for 10±0 and place in a r	.5seconds(*7)			
	tanδ(%)	Satisfies the initial va	llue.		and humidity; m (Preheating Co		18±4hours.		
	IR	10,000M Ω or 500M Ω	•μF max, whichever i	Order T	emperature 30 to 100°C	Time 2minutes			
	Withstand voltage	Resists without probl	em		1 80 to 100°C 2minut 2 150 to 200°C 2minut				
Solderability	y	Ni/Br termination: 90 ^o Ag/Pd termination: 75			Soak the sampl Sn62 solder for		С		
Temperature cycle *8	Appearance	No significant change	e is detected.		Do previous treatment(*9) (Cycle)				
*8	ΔC	Within ±7.5%	Within ±20%	Within ±20%	Normal room te Lowest operation				
	tanδ(%)	Satisfies the initial va	llue.		Normal room te Highest operati				
	IR	10,000M Ω or 500M Ω	•μF max, whichever i	s smaller	After five cycles	s(*8), measure	after		
	Withstand voltage	Resists without probl	em		40±4110u15.				
Humidity test	Appearance	No significant change	e is detected.		Do previous tre After storing it a		re of		
test *12	ΔC	Within ±12.5%	Within ±30%	Within ±30%	40°C±2°C and	a relative hum	idity of		
	tanδ(%)	200% max of initial value	150% initial	max of value	90-95% for 500 the sample afte				
	IR	500MΩ or 25MΩ•μF	max, whichever is sm	aller					
High- temperature	Appearance	No significant change	e is detected.		Do previous tre	` ,	a rated		
with loading	ΔC	Within ±12.5%	Within ±30%	Within ±30%	After applying twice (*1) of the rated voltage at the highest operating temperature				
	tanδ(%)	200% max of initial value		6 max of I value	for 1000+48/–0hours, measure the sample after storing 48±4hours.				
	IR	1,000MΩ or 50MΩ•μ	F max, whichever is s						

^{*1} For CF series, use 1.5 times when the rated voltage is 250V and 500V; Use 1.2 times when the rated voltage exceeds 630V. The charge/discharge current of the capacitor must not exceed 50mA.

Apply to X5R 16V/25V type, X7R 10V/16V type, CM316X7R564 to 105(25V type).
 Apply to X5R 6.3V/10V type, CT05X7R123 to 223(10V type),X7R 6.3V type.

 $^{^*4}$ Apply to Y5V 16V type, CM32Y5V335 to 106 (25V Type). Except 12.5% for CT21Y5V105/16V.

^{*5} Apply to Y5V 6.3V/10V type.
*6 Exclude CT series with thickness of less than 0.66mm.

^{*7} 3 ± 0.5 sec. for AgPd termination.

^{*8 1000} cycles for Nickel Barrier termination DN/DR series. (Alumina Substrate)

Keep specimen at 150°C+0/-10°C for one hour, leave specimen at room ambient for 48±4 hours.

^{*10} Apply the same test condition for one hour, then leave the specimen at room ambient for 48±4 hours.

^{*11} For the CF series over 1000V, apply 500V for 1 minutes at room ambient.

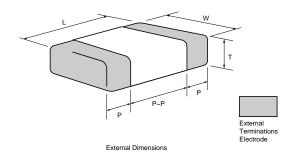
^{*12} Exclude capacitors with rated voltage of over 200V. *13 apply to CD series.

^{*14} Apply to 25V series of CM105 Y5V 154 over, CM21Y5V105 over, 316Y5V155 over.

^{*15} Measurement condition 1kHz, 1Vrms for Y5V, C < 47µF type.



Dimensions



Tape & Reel

Tape	* 11001							
Size	EIA CODE	EIAJ CODE			Dimensi	ons (mm)		
Oize	LIA GODE	LIAU OODL	L	w	P min	P max	P to P min	T max
03	0201	0603	0.6±0.03	0.3±0.03	0.10	0.20	0.20	0.33
05	0402	1005	1.0±0.05	0.5±0.05	0.10	0.35	0.30	0.55
105	0603	1608	1.6±0.10	0.8±0.10	0.20	0.60	0.50	0.90
21	0805	2012	2.0±0.10	1.25±0.10	0.20	0.75	0.70	1.35
316	1206	3216	3.2±0.20	1.60±0.15	0.30	0.85	1.40	1.80
32	1210	3225	3.2±0.20	2.50±0.20	0.30	1.00	1.40	2.70
42	1808	4520	4.5±0.30	2.00±0.20	0.15	0.85	2.00	2.20
43	1812	4532	4.5±0.30	3.20±0.20	0.30	1.10	2.00	2.70
52	2208	5720	5.7±0.40	2.00±0.20	0.15	0.85	4.20	2.20
55	2220	5750	5.7±0.40	5.00±0.40	0.30	1.40	2.50	2.80

[•] CX43 Type L : 4.7±0.4mm

Bulk Cassette

Sino (mm)		w	P	•	P to P	
Size (mm)	L	VV	•	min	max	min
0603	1.6±0.07	0.8±0.07	0.8±0.07	0.10	0.60	0.50
0805	2.0±0.1	1.25±0.1	0.6±0.1/1.25±0.1	0.25	0.75	0.80
1206	3.2±0.1	1.6±0.1	0.6±0.1	0.25	0.85	1.50

[•] CT21, CT316 : (L) 3.2±0.2mm and (W)1.6±0.2mm

[•] T (Thickness) depends on capacitance value.

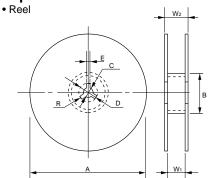
Standard thickness is shown on the appropriate product pages.

<sup>DR series 105, 21 size (L)(W)(T) Tolerance ±0.15mm
CA series (please refer product specifications)</sup>

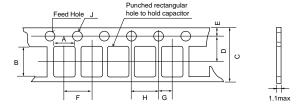




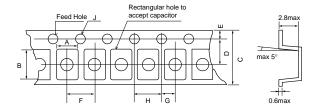
Tape and Reel



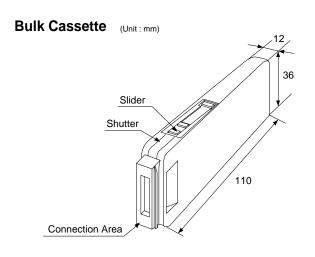
• Carrier tape (Paper Carrier Tape)



(Plastic Carrier Tape)



• Package quantity (Shown on the appropriate product pages.)



Reel (code: T)

(Unit:mm)

Code Reel	A	В	С	D
7-inch Reel (CODE : T, H)	178±2.0	φ60min	13±0.5	21+0.8
13-inch Reel (CODE : L, N)	330±2.0	φ100±1.0	13±0.5	21±0.6
Code				
Reel	Е	W 1	W2	R
	2.0+0.5	W 1 10.0±1.5	W ₂	1.0

^{*}Carrier tape width 8mm. For size 42(1808) or over, Tape width 12mm and W1 : 14 \pm 1.5, W2 : 20.5mm max

Carrier Tape

(Unit:mm)

Type	A	В
03 (0.6×0.3)	0.37±0.03	0.67±0.03
05 (1.0×0.5)	0.65±0.1	1.15±0.1
105 (1.6×0.8)	1.0±0.2	1.8±0.2
12 (2.0×1.25)	1.5±0.2	2.3±0.2
13 (3.2×1.6)	2.0±0.2	3.6±0.2
21 (2.0×1.25)	1.50±0.2	2.3±0.2
316 (3.2×1.6)	2.0±0.2	3.6±0.2
32 (3.2×2.5)	2.9±0.2	3.6±0.2
42 (4.5×2.0)	2.4±0.2	4.9±0.2
43 (4.5×3.2)	3.6±0.2	4.9±0.2*
52 (5.7×2.0)	2.4±0.2	6.0±0.2
55 (5.7×5.0)	5.3±0.2	6.0±0.2

^{*}For CX type, B: 5.2±0.2mm

(Unit:mm)

Code Carrier Tape		С	D	E	F*
Paper	8mm	8.0±0.3	3.5±0.05		4.0±0.1
Plastic	8mm	0.0±0.5	0.0 <u>+</u> 0.00	1.75±0.1	4.0±0.1
Piastic	12mm	12.0±0.3	5.5±0.05		8.0±0.1
Code Carrier Tape		G	Н	J	
Paper	8mm				
Plastic	8mm	2.0±0.05	4.0±0.1	1.5 ^{+0.1}	
FiaStic	12mm				

^{*}For 03, 05type, F: 2.0±0.05mm

Package Quantity

Туре	Thickness (mm)	Quantity per case (pcs)
05	0.5	50,000
105	0.8	15,000
21	0.6	10,000
	1.25	5,000

^{*}CM05 is optional

For 42type, 52type $\,F:4.0\pm0.1mm$



Multilayer Ceramic Chip Capacitors Precautions

Circuit Design

- 1. Once application and assembly environments have been checked, the capacitor may be used in conformance with the rating and performance which are provided in both the catalog and the specifications. Use exceeding that which is specified may result in inferior performance or cause a short, open, smoking, or flaming to occur, etc.
- 2. Please consult the manufacturer in advance when the capacitor is used in devices such as: devices which deal with human life, i.e. medical devices; devices which are highly public orientated; and devices which demand a high standard of liability.
 - Accident or malfunction of devices such as medical devices, space equipment and devices having to do with atomic power could generate grave consequence with respect to human lives or, possibly, a portion of the public. Capacitors used in these devices may require high reliability design different from that of general purpose capacitors.
- 3. Please use the capacitors in conformance with the operating temperature provided in both the catalog and the specifications.
 - Be especially cautious not to exceed the maximum temperature. In the situation the maximum temperature set forth in both the catalog and specifications is exceeded, the capacitor's insulation resistance may deteriorate, power may suddenly surge and short-circuit may occur.
 - The capacitor has a loss, and may self-heat due to equivalent series resistance when alternating electric current is passed therethrough. As this effect becomes especially pronounced in high frequency circuits, please exercise caution.
 - When using the capacitor in a (self-heating) circuit, please make sure the surface of the capacitor remains under the maximum temperature for usage. Also, please make certain temperature rises remain below 20°C.
- 4. Please keep voltage under the rated voltage which is applied to the capacitor. Also, please make certain the peak voltage remains below the rated voltage when AC voltage is super-imposed to the DC voltage.
 - In the situation where AC or pulse voltage is employed, ensure average peak voltage does not exceed the rated voltage.
 - Exceeding the rated voltage provided in both catalog and specifications may lead to defective withstanding voltage or, in worst case situations, may cause the capacitor to smoke or flame.
- 5. When the capacitor is to be employed in a circuit in which there is continuous application of a high frequency voltage or a steep pulse voltage, even though it is within the rated voltage, please inquire to the manufacturer.
 - In the situation the capacitor is to be employed using a high frequency AC voltage or a extremely fast rising pulse voltage, even though it is within the rated voltage, it is possible capacitor reliability will deteriorate.
- 6. It is a common phenomenon of high-dielectric products to have a deteriorated amount of static electricity due to the application of DC voltage.

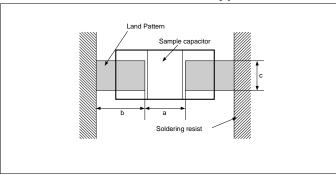
 Due caution is necessary as the degree of deterioration varies depending on the quality of capacitor materials, capacity, as well as the load voltage at the time of operation.
- 7. Do not use the capacitor in an environment where it might easily exceed the respective provisions concerning shock and vibration specified in the catalog and specifications.
 - In addition, it is a common piezo phenomenon of high dielectric products to have some Voltage due to vibration or to have noise due to Voltage change. Please contact sales in such case.
- 8. If the electrostatic capacity value of the delivered capacitor is within the specified tolerance, please consider this when designing the respective product in order that the assembled product function appropriately.

Storage

- 1. If the component is stored in minimal packaging (a heat-sealed or chuck-type plastic bag), the bag should be kept closed. Once the bag has been opened, reseal it or store it in a desiccator.
- 2. Keep storage place temperature +5 to +35 degree C, humidity 45 to 70% RH.
- 3. The storage atmosphere must be free of gas containing sulfur and chlorine. Also, avoid exposing the product to saline moisture. If the product is exposed to such atmospheres, the terminals will oxidize and solderability will be effected.
- 4. Precautions 1)-3) apply to chip capacitors packaged in carrier tapes and bulk cases.
- 5. The solderability is assured for 12 months from our final inspection date (six months for silver palladium) if the above storage precautions are followed.
- 6. Chip capacitors may crack if exposed to hydrogen (H2) gas while sealed or if coated with silicon, which generates hydrogen gas.



Dimensions for recommended typical land



When mounting the capacitor to the substrate, it is important to consider carefully that the amount of solder (size of fillet) used has a direct effect upon the capacitor once it is mounted.

- a) The greater the amount of solder, the greater the stress to the elements. As this may cause the substrate to break or crack, it is important to establish the appropriate dimensions with regard to the amount of solder when designing the land of the substrate.
- b) In the situation where two or more devices are mounted onto a common land, separate the device into exclusive pads by using soldering resist

(Unit: mm)

Size	L×W	а	b	С
03	0.6×0.3	0.15 to 0.35	0.20 to 0.30	0.25 to 0.35
05	1.0×0.5	0.30 to 0.50	0.35 to 0.45	0.40 to 0.60
105	1.6×0.8	0.70 to 1.00	0.80 to 1.00	0.60 to 0.80
21	2.0×1.25	1.00 to 1.30	1.00 to 1.20	0.80 to 1.10
316	3.2×1.6	2.10 to 2.50	1.10 to 1.30	1.00 to 1.30
32	3.2×2.5	2.10 to 2.50	1.10 to 1.30	1.90 to 2.30
42	4.5×2.0	2.50 to 3.20	1.80 to 2.30	1.50 to 1.80
43	4.5×3.2	2.50 to 3.20	1.80 to 2.30	2.60 to 3.00
52	5.7×2.0	4.20 to 4.70	2.00 to 2.50	1.50 to 1.80
55	5.7×5.0	4.20 to 4.70	2.00 to 2.50	4.20 to 4.70

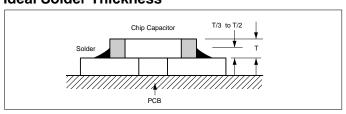
^{*} CA series : Please refer product specifications.

DN/DR Automotire Series

(Unit: mm)

Size	L×W	а	b	С
105	1.6×0.8	0.60 to 0.90	0.80 to 1.00	0.70 to 1.00
21	2.0×1.25	0.90 to 1.20	0.80 to 1.20	0.90 to 1.40
316	3.2×1.6	1.40 to 1.90	1.00 to 1.30	1.30 to 1.80

Ideal Solder Thickness



Typical mounting problems

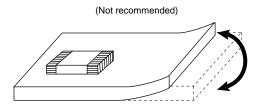
rypical inounting		
Item	Poor example	Recommended example/Separated by solder resist
Multiple parts mount		Solder resist
Mount with leaded parts	Leaded parts	Solder resist Leaded parts
Wire soldering after mounting	Soldering iron Wire	Solder resist
Overview	Solder resist	Solder resist

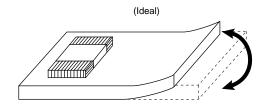


Mounting Design

The chip could crack if the PCB warps during processing after the chip has been soldered.

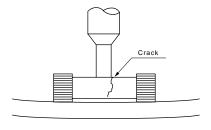
Recommended chip position on PCB to minimize stress from PCB warpage

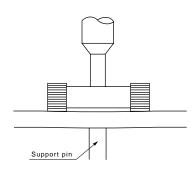




Actual Mounting

- 1) If the position of the vacuum nozzle is too low, a large force may be applied to the chip capacitor during mounting, resulting in cracking.
- 2) During mounting, set the nozzle pressure to a static load of 100 to 300 gf.
- 3) To minimize warpage of the PCB from the shock of the vaccum nozzle, provide a support pin on the back of the PCB to minimize PCB flexture.





- 4) When the positioning hook begins to wear, unstable force may be applied to the chip, resulting in cracking.
- 5) To reduce the possibility of chipping and cracks, minimize vibration to chips stored in a bulk case.
- 6) The discharge pressure must be adjusted to the part size. Verify the pressure during setup to avoid fracturing or cracking the chips.

Resin Mold

- 1) If a large amount of resin is used for molding the chip, cracks may occur due to contraction stress during curing. To avoid such cracks, use a low shrinkage resin.
- 2) The insulation resistance of the chip will degrade due to moisture absorption. Use a low moisture absorption resin.
- 3) Check carefully that the resin does not generate a decomposition gas or reaction gas during the curing process or during normal storage. Such gases may crack the chip capacitor or damage the device itself.



Multilayer Ceramic Chip Capacitors Surface Mounting Information

Soldering Method

- 1) Ceramic is easily damaged by rapid heating or cooling. If some heat shock is unavoidable, limit the temperature difference (ΔT) to within
- 2) Please see our recommended soldering conditions.

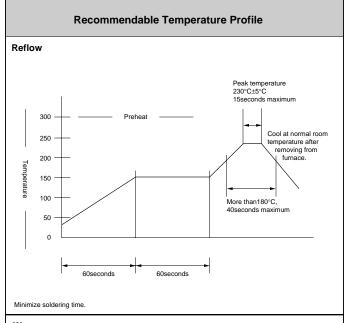
PCB Mounting Precautions

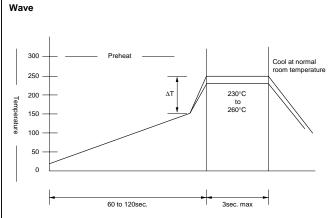
If the PCB becomes excessively bent either before or after mounting of the chip capacitor, the chip capacitor may crack or chip. Take precautions to reduce PCB flexure.

Special Precautions for Using Soldering Irons

Preheat the capacitors to approx. 150°C.

Solder quickly on a hot plate using a soldering iron adjusted to 250 to 280°C.





- ① If a chip capacitor smaller than type CM316 is used with a wave soldering tank, use the Nickel-barrier
- type to minimize solder leaching. This may not be necessary with a static soldering tank.)

 ② Ensure that the chip capacitor is preheated adequately.

 ③ Ensure that the temperature difference (ΔT) does not exceed 130°C.

 ④ Cooling after soldering should be as slow as possible.

